

# NEAL BRIDGE PITTSFIELD, ME

The first ever GArch<sup>™</sup> bridge in the world. This pilot project was the result of the cooperation of MaineDOT and the University of Maine's Advanced Structures and Composites Center, culminated from years of research and structural testing. The headwall was made of composite sheet pile with geo-grid mechanically stabilized earth.

### **Project Details**

Year: 2008 Span: 28'-10" Width: 45' Skew: 5° Rise: 7'-6" 23 Carbon Fiber Tubes 2' - 0" Spacing 12" Diameter



Owner: MaineDOT Engineer: University of Maine Contractor: Stetson & Watson



Pittsfield, ME Somerset County



# MCGEE BRIDGE ANSON, ME

The Town of Anson required that the bridge be completed prior to the beginning of the school year so buses could avoid lengthy rerouting. Even though the beginning of construction was delayed until mid-August, the bridge was replaced start to finish in twelve working days and open to traffic by the first day of school.

### **Project Details**

Year: 2009 Span: 27'-7" Width: 25' Skew: 15° Rise: 4'-5" 9 Carbon Fiber Tubes 3' - 0" Spacing 12" Diameter <sup>Contr</sup>

💩 MaineDOT

r Tubes Owner: Town of Anson Engineer: AIT Composites Contractor: Gardner Construction Enterprises



Anson, ME Somerset County



# JENKINS BRIDGE BRADLEY, ME

The Jenkins Bridge utilized an innovative composites headwall design that allowed the voided composite headwall panels to be installed rapidly and provided a corrosion resistant means of soil retention. The first year in service, an ice floe dammed up this bridge opening. The bridge withstood the extreme hydraulic forces with no negative results.

## Project Details

Year: 2010 Span: 28'-6" Width: 34' Skew: 19° Rise: 6'-0" 12 Carbon Fiber Tubes 2' - 11" Spacing 12" diameter



Owner: MaineDOT Engineer: Kleinfelder SEA Contractor: Wyman & Simpson, Inc.



Bradley, ME Penobscot County



# ROYAL RIVER BRIDGE AUBURN, ME



This project was selected as a national 2011 Engineering Excellence Grand Award winner by the American Council of Engineering Companies (ACEC).

#### **Project Details**

Year: 2010 Span: 38'-0" Width: 38' Skew: 15° Rise: 9'-6" 13 Carbon Fiber Tubes 3' - 1" Spacing 12" Diameter



Owner: MaineDOT Engineer: Kleinfelder SEA Contractor: Wyman & Simpson, Inc..



Auburn, ME Androscoggin County



# PERKINS BIRDGE BELFAST, ME

Perkins Bridge was the first bridge constructed with 15" diameter tubes. With only 25% more carbon fiber, they provided twice the bending strength. All sixteen arches were delivered to the jobsite in three packaged units and quickly unloaded with a lightweight boom truck and nylon lifting straps.

# Project Details<br/>Year: 2010Image: Span: 47'-7"Image: Span: 47'-7"Span: 47'-7"<br/>Width: 45'Image: Span: 47'-7"<br/>MaineDOTImage: Span: 47'-7"<br/>MaineDOTSkew: 0°<br/>Rise: 11'-0"<br/>16 Carbon Fiber TubesImage: Span: 47'-7"<br/>MaineDOT<br/>Owner: MaineDOTImage: Span: 47'-7"<br/>MaineDOT16 Carbon Fiber TubesOwner: MaineDOT<br/>Engineer: Kleinfelder SEA<br/>Contractor: Stetson & WatsonImage: Span: 47'-7"<br/>MaineDOT



# TOM FROST MEMORIAL BRIDGE HERMON, ME

When a car drove off the road and struck a nearby snowmobile bridge in Hermon, ME, the Penobscot Snowmobile Club chose to replace the former wooden structure with a GArch<sup>™</sup> bridge. Designed for snowmobile groomer and snow loads, this solution proved to be an economical and durable option for the snowmobile club.

## **Project Details**

Year: 2010 Span: 40'-6" Width: 12' Skew: o° **Owner: Penobscot Snowmobile Club** Rise: 6'-10" **Engineer: AIT Composites** 3 Carbon Fiber Tubes Contractor: Gardner Construction 5' - 6" Spacing



Hermon, ME Penobscot County

#### www.aitcomposites.com

Enterprises



# SCOTT RESERVOIR OUTLET FITCHBURG, MA

MassDOT elected to use the GArch<sup>™</sup> as part of the Accelerated Bridge Program for the replacement of the Scott Reservoir Outlet bridge. Composite headwall components were prefabricated off site and shipped to the jobsite in four pieces.

#### **Project Details**

Year: 2011 Span: 37'-7" Width: 36' Skew: 30° Rise: 5'-7" 15 Carbon Fiber Tubes 2' - 6" Spacing



Owner: MassDOT Engineer: Greenman-Pedersen, Inc. Contractor: R.Bates & Sons, Inc..







First new-construction design with these arches. First roadway overpass utilizing composite arch tubes. This bridge allows farm equipment and local traffic to pass beneath the highway instead of crossing the road greatly increasing the safety of the 55mph roadway.

#### **Project Details**

Year: 2011 Span: 54'-2" Width: 55' Skew: 30° Rise: 12' 22 Carbon Fiber Tubes 2' - 8" Spacing



Owner: Maine DOT Engineer: Kleinfelder SEA Contractor: CPM Constructors



Caribou, ME Aroostook County



# NHDOT MAINTENANCE LOT PINKHAM'S GRANT, NH

Constructed at the base of Mount Washington, the highest peak in the Northeast, the NHDOT bridge to a maintenance lot is exposed to extreme conditions including flash flooding and huge snow fall levels. This design spaced arches at the greatest distance to date requiring only six tubes for the 26' wide bridge. NHDOT elected to internally design and construct the composite sheet pile headwall.

### **Project Details**

Year: 2011 Span: 23'-8" Width: 26' Skew:  $o^{\circ}$ Rise: 6'-0" 6 Carbon Fiber Tubes 12" Diameter



**Department of Transportation** 

**Owner: NHDOT Engineer: NHDOT** Contractor: NHDOT Bridge Maintenace.



Pinkham's Grant, NH Huron County



# C19 OF 32092 HARBOR BEACH, MI

The headwalls and wingwalls are an innovative system of economical MSE reinforcement with durable FRP facing panels. This was the first constructed bridge outside of New England. Project is located on State Route M25 just yards from scenic Lake Huron.

### **Project Details**

Year: 2012 Span: 37'-7" Rise: 7'-1" Width: 52' Skew: 20° 16 Carbon Fiber Tubes 12" Diameter



Owner: MichiganDOT Engineer: MichiganDOT Contractor: Milbocker & Sons Inc.





# B&A OVERHEAD BRIDGE LAGRANGE, ME

First composite arch bridge system built with staged/phased construction methods. One of the largest skew arch bridges in the world. Largest arch spacing constructed to date.

#### **Project Details**

Year: 2012/2013 Span: 36'-1" Width: 58' Skew: 56° 13 Glass Fiber Tubes 5'-0" spacing 12" diameter



Owner: Maine DOT Engineer: T.Y. Lin International Contractor: Sargent Corporation



Lagrange, ME Penobscot County



# GREYS BROOK BRIDGE ELLSWORTH, ME

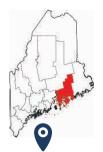
Deepest cover designed to date with 12' of soil over the crown of the arch. Highest rise to span ratio of any bridges designed to date at 41%. No heavy equipment needed. Headwall is a mechanically stabilized earth retaining wall with inextensible reinforcement straps, with precast concrete facing panels.

## **Project Details**

Year: 2012/2013 Span: 34'-4" Width: 50' Skew: 25° 11 Carbon Fiber Tubes 12" Diameter



Owner: MaineDOT Engineer: Calderwood Engineering Contractor: Sargent Corporation



Ellsworth, ME Hancock County



# SUMANIE TRACE BRIDGE TRINIDAD & TOBAGO

This was the first internationally constructed composite arch bridge system. This structure contains only five arches, which is the least of any structure to date. Arches, decking, headwalls and all accessory items were shipped within a standard ISO container. The Bridge opened to traffic 12 days after arches arrived.

## **Project Details**

Year: 2013 Span: 26'-3" Width: 24'-7" Skew: 25° 5 Glass Fiber Tubes



Owner: Ministry of Works & Infrastructure Engineer: Lincoln & Associates Contractor: Lincoln & Associates



Penal Trinidad & Tobago



# M50 BRIDGE SUNFIELD, MI

This headwall was integrated into the deck and provided a fascia over the outside arches. This was the second constructed bridge in Michigan. This project is located on State Route M50, half-way between Lansing and Grand Rapids.

#### **Project Details**

Year: 2013 Span: 37'-8.5" Width: 48'-4.5" Skew: 25° 24 Glass Fiber Tubes 2's pacing



Owner: Michigan DOT Engineer: Michigan DOT Contractor: Davis Construction Co.





# WANZER BROOK BRIDGE FAIRFIELD, VT

Built under the Accelerated Bridge Program. This bridge required only 22 crew hours from start to finish. There was no impact on the stream and no heavy machinery was needed. There has been no maintenance needed to date.

## **Project Details**

Year: 2014 Span: 35' Width: 38' Skew: 20° 9 Glass Fiber Tubes 4'-8" spacing



Owner: Vermont Agency of Transportation Engineer: McFarland Johnson Contractor: AL Saint Onge



Fairfield, VT Franklin County



# SAUGATUCK RIVER BRIDGE WESTON, CT

ConnDOT specified the Composite Arch Bridge System as a recommended technology to be utilized for the Route 53 & Route 57 bridge replacement AIT's first bridge in Connecticut. The arches were bonded out of footing to allow cofferdam recovery.

#### **Project Details**

Year: 2015 Span: 40'-4" Width: 40' Skew:  $o^{\circ}$ 10 Glass Fiber Tubes 4' spacing



**Owner:** ConnDOT Engineer: Stantec Contractor: McNamee Construction



**Fairfield** County



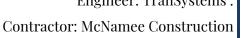
# TIDE MILL BRIDGE EDMUNDS, ME

The Tide Mill 2 Bridge Replacement was a detail build project, giving AIT the opportunity to meet the given parameters.

### **Project Details**

Year: 2015 Span: 40'-4" Width: 40' Skew: 23° 13 Glass Fiber Tubes 4'-2.5" spacing







Edmunds, ME Washington County



## M-100 BRIDGE POTTERVILLE, MI

The M-100 Bridge was a two-phase project which allowed contractors to maintain traffic throughout the duration of the project. This was AIT's third bridge in Michigan, located in Potterville, just south west of Lansing, MI. This bridge featured AIT's custom pultruded decking and stage which allowed AIT to develop a longitudinal lap splice.

#### **Project Details**

Year: 2015 Span: 32'-0" Rise: 11'-0" Width: 47'-6 1/2" Skew: 0° 12 Glass Fiber Tubes 4'-2 1/2" Spacing 15" Diameter



Owner: Michigan DOT Engineer: Michigan DOT Contractor: Davis Construction Corp.



Potterville, MI Eaton County



# JV 135 SR 1001 SECTION 004 UNION COUNTY, PA

The JV 135 Bridge replacement was part of the PA P3 project. AIT's first skewed variable radius bridge. One of two bridges replaced in a 75' stretch of SR 1001. This was the first AIT bridge with precast concrete fascia.

#### **Project Details**

Year: 2016 Span: 43' Width: 30' Skew: 10° 10 Glass Fiber Tubes 3'-2.25" spacing







# JV 136 – SR 1001 SECTION 019 UNION COUNTY, PA

The JV 136 Bridge replacement was part of the PA P3 project. AIT's first variable radius bridge. One of two bridges being replaced in a 75' stretch of SR 1001. First AIT Bridge with precast concrete fascia.

#### **Project Details**

Year: 2016 Span: 38' Width: 30' Skew: 0° 10 Glass Fiber Tubes 3'-2.25" spacing







# RAILROAD AVE. BRIDGE BURRILLVILLE, RI

Ideal for the compact location. Required Just-In-Time delivery, as site conditions did not allow for storage space. This was AIT's first bridge in Rhode Island and it utilized the existing abutments.

#### **Project Details**

Year: 2018 Span: 38' Width: 30'-6" Skew: 75° 9 Glass Fiber Tubes 3'-8-1/4" spacing



Owner: Rhode Island DOT Engineer: Gordon R. Archibald, Inc.. Contractor: Northern Construction Service



Burrillville, RI Providence County



## FREEPORT ROAD BRIDGE PITTSBURGH, PA

No heavy equipment required. Ideal for the congested project location. Overhead utilities added additional constraints to the project site. This is AIT's third bridge in Pennsylvania.

# Project DetailsYear: 2018Span: 45'Width: 43'DEPARTMENT OF TRANSPORTATIONSkew: 30°Contractor: Swank Construction Company



## SKYPLEX BRIDGE FORT MYERS, FL

No heavy equipment required. Ideal for the compact project location. Overcame unique foundation conditions. AIT's first bridge in Florida. Widest structure to date.

**Project Details** Year: 2018 Span: 33' Width: 109 ft Skew: 0° Rise: 10' 24 Glass Fiber Tubes 4'-8.5" Spacing 12" Diameter



Owner: Lee County Port Authority Engineer: HighSpans Engineering, Inc. Contractor: Thomas Marine Construction



Gateway, FL Lee County



# BARBS HILL ROAD COVENTRY, RI

Used existing footings as cofferdams and left in place as scour protection. The precast footing elements accelerated cconstruction. Utilized precast through-tied headwall with integral fascia to accelerate wall construction and improve aesthetics.

#### **Project Details**

Year: 2018 Span: 44' Width: 18.5' Skew: 0° 6 Glass Fiber Tubes 12" Diameter



Owner: RIDOT Engineer: AIT Composites, RIDOT Contractor: Manafort Brothers, Inc.





# NORTH FITZWILLIAM ROAD R-12-009 ROYALSTON, MA

This was our second bridge over the Lawrence Brook in Royalston, MA near the Millers River Wildlife Management Area. The lightweight and highly customizable properties of our GArch<sup>™</sup> made it the perfect option for the environmentally sensitive worksite,

## **Project Details**

Year: 2018 Span: 29' Rise: 5' Width: 16' Skew: 0° 10 Carbon Fiber Arch Tubes 3'9" Spacing 12" Diameter



Owner: MassDOT Engineer: Lamson Engineering, Corp. Contractor: Tully Construction lbes Company, Inc.



Royalston, MA Worcestor County







## WYALUSING BRIDGE WYALUSING, PA

AIT's first mitered end. Eliminated the cost of headwalls. Accelerated construction – from concept to project completion in 8 months. Designed to carry loads of 1.5 million lbs. Overcame unique foundation conditions due to heavy rains.

#### **Project Details**

Year: 2019 Span: 29' Width: 103 ft Skew: 0° 18 Glass Fiber Tubes 5'-6" Spacing C 12" Diameter



Owner: New Fortress Energy Engineer: Black & Veatch Contractor: Trumbull Energy Services







# LOUTSIS CREEK BRIDGE DUVALL, WA

Loutsis Creek was AIT's first spliced composite arch bridge and was the first composite bridge system on the west coast. Arches were shipped from Maine to Duvall, WA with no permits needed.

